In the Claims:

1. A method for moulding a concrete unit having an aperture, comprising the steps of

pouring concrete into a mould having walls substantially perpendicular to a base of the mould, and including a plurality of aperture defining walls;

removing one of said aperture defining walls once the concrete is partially set; and

removing the unit from the mould once the concrete unit is sufficiently set to allow removal.

2. A method according to claim 1, further comprising the step of pivoting a second aperture defining wall about a pivotal axis adjacent said base.

3. A method according to claim 1~~ or claim 2~~, further comprising the step of pivoting an external wall to open the mould prior to removal of the unit.

4. A method according to claim 1~~ any one of the preceding claims~~, in which removing the unit comprises the step of

attaching a lifting plate to a first wall portion of the concrete unit using plurality of lifting sockets set in the first wall portion and which are substantially parallel to the base of the mould.

5. A method according to claim 4, in which the lifting plate is attached such that the lifting plate is substantially perpendicular to the lifting sockets, and said first wall portion is an external wall of the concrete unit.

6. A method according to claim 4~~ or claim 5~~, in which removing the unit further comprises the step of

attaching a lifting chain to a bore through a second wall portion of the concrete unit and in which the bore is substantially parallel to the base of the mould.

7. A method according to claim 6, in which the second wall portion opposes said first wall portion.

8. A mould comprising

a base;

a plurality of aperture defining walls substantially perpendicular to said base; and

an outer wall substantially perpendicular to said floor, wherein the aperture defining wall is removably attachable to the mould.

9. A mould according to claim 8 in which the outer wall is pivotally connected to the mould.

10. A mould according claim 8~~ or claim 9~~, in which at least one of said aperture defining walls is pivotally connected to the base.

11. A mould according to ~~any one of~~ claim~~s~~ 8~~ to 10~~, comprising four aperture defining walls defining a quadrilateral aperture, and in which two opposing aperture defining walls are removably attachable to the mould, and in which two opposing aperture defining wall portions are pivotally connected to the base.